

AMENDMENTS TO THE SPECIFICATION

Page 1, before the first paragraph, insert the following centered headings:

BACKGROUND OF THE INVENTION

A. Field

Page 1, after the first paragraph, insert the following centered heading:

B. Related Art

Page 2, after the second full paragraph, insert the following centered heading:

BRIEF SUMMARY OF THE DISCLOSURE

Page 2, the third paragraph is amended to read:

The present invention aims to remedy these and other disadvantages in that it provides for a method which makes it possible to manufacture visual communication panels in a continuous production line, whereby a continuous panel is obtained comprising ~~consisting of~~ a support provided on at least one side with a coating of enamelled metal as mentioned above and whereby individual visual communication panels with the required dimensions can be made from said continuous panel by means of sawing or the like.

Page 2, the paragraph spanning pages 2 and 3 is amended to read:

To this end, the invention concerns a method for manufacturing visual communication panels comprising ~~which mainly consists in~~ applying a continuous coating layer of enamelled metal on at least one side of a continuous support in the form of a plate; in applying a layer of glue between the support and a coating layer; in pressing the coating layer on the support in order to form a continuous panel with the

required thickness; and finally, if necessary, in sawing the obtained continuous panel into individual panels with the required dimensions.

Page 5, the second paragraph is amended to read:

The invention also concerns a device for manufacturing visual communication panels according to the above-described method, whereby this device comprises ~~mainly consists of~~ a transport table for a continuous support; at least one roll of a continuous coating layer formed of a continuous layer of enamelled metal; a laminating device through which the above-mentioned support and the coating layer are led; means to apply a layer of glue between the support and the coating layer; and possibly a sawing device, downstream of the laminating device.

Page 5, after the second paragraph, insert the following centered heading:

BRIEF DESCRIPTION OF THE DRAWINGS

Page 6, before the first full paragraph, insert the following centered heading:

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Page 6, the first full paragraph is amended to read:

The device of figure 1 mainly includes ~~consists of~~ a transport table 1 for a continuous support 2 in the form of a plate and, at a short distance from said table 1, a laminating device 3 extending over the width of the table and which in this case includes ~~consists of~~ an endless belt 4 led over three rollers 5, two rollers 5 of which are situated at a certain distance from the table 1, such that the endless belt 4 is parallel to the surface of the table 1 with one part.